



# Silicone starting kit

## REF: F-01926



WRITTEN BY:		CHECKED BY:		APPROVED BY:
 FRESCO INTERNATIONAL 2005, S.A. N.I.F. A63702633 Pol. Ind. Can Volant C/ Torre de Cellers, 5, naves 3 y 4 08150 Parets del Vallès (Barcelona) Tel. 93 573 94 00	 FRESCO INTERNATIONAL 2005, S.A. N.I.F. A63702633 Pol. Ind. Can Volant C/ Torre de Cellers, 5, naves 3 y 4 08150 Parets del Vallès (Barcelona) Tel. 93 573 94 00	 FRESCO INTERNATIONAL 2005, S.A. N.I.F. A63702633 Pol. Ind. Can Volant C/ Torre de Cellers, 5, naves 3 y 4 08150 Parets del Vallès (Barcelona) Tel. 93 573 94 00	 FRESCO INTERNATIONAL 2005, S.A. N.I.F. A63702633 Pol. Ind. Can Volant C/ Torre de Cellers, 5, naves 3 y 4 08150 Parets del Vallès (Barcelona) Tel. 93 573 94 00	 FRESCO INTERNATIONAL 2005, S.A. N.I.F. A63702633 Pol. Ind. Can Volant C/ Torre de Cellers, 5, naves 3 y 4 08150 Parets del Vallès (Barcelona) Tel. 93 573 94 00
<b>Álvaro Monteis</b>	<b>Paula Deu</b>	<b>Paula Deu</b>	<b>Guillermo Segura</b>	<b>Aitor Fresco</b>
QA assistant	QA/RA Director	QA/RA Director	Sales director	General manager
2025-07	2025-07	2025-07	2025-07	2025-07

### MANUFACTURER'S DETAILS



Fresco International 2005, S.A.  
 Calle Torre de Cellers, 5, 08150, Parets del Vallès, Barcelona, España.  
 (+34) 93 573 94 00  
 info@fresco.es  
 www.fresco.es

**INDEX**

1.	DEVICE DESCRIPTION.....	10
2.	INTENDED PURPOSE .....	10
3.	PATIENT TARGET GROUP .....	10
4.	INTENDED USERS.....	10
5.	MODE OF ACTION.....	10
6.	INSTRUCTIONS FOR USE .....	10
7.	END OF LIFE DISPOSAL .....	10
8.	WARNINGS AND PRECAUTIONS .....	10
9.	DEVICE COMPOSITION.....	11
9.1	Raw Material .....	11
9.2	Biocompatibility tests .....	11
9.3	Physical and chemical characteristics.....	11
10.	DEVICE VARIANTS, DIMENSIONS AND PACKAGING.....	11
10.1	PACKAGING MATERIAL SPECIFICATIONS .....	12
10.2	SYMBOLS .....	12
10.3	BATCH NUMBER.....	13
10.4	EXPIRY DATE .....	13
11.	PAO (PERIOD AFTER OPENING) .....	13
12.	STORAGE .....	13
13.	TRANSPORTATION .....	13
14.	HANDLING .....	13
15.	CONTROL OF INDIVIDUAL PROTECTION .....	13
16.	EMERGENCY AND FIRST AID PROCEDURES .....	13
17.	MEASURES TO FOLLOW IN CASE OF A FORTUITE ACCIDENT .....	14
18.	IMPORTANT INFORMATION .....	14
19.	DOCUMENT VERSION CONTROL.....	14

## 1. DEVICE DESCRIPTION

Kit consisting of two condensation-cure silicones: one with a soft consistency (Bland Rosé Silicona) and one with medium hardness (Fresco Silicona), along with the Reaktol catalyst.

## 2. INTENDED PURPOSE

Specially designed for use in podiatry, it is indicated for the manufacture of palliative or corrective orthoses, especially in geriatrics and diabetic feet, reducing pain immediately. Protects painful areas of the feet from friction and pressure.

## 3. PATIENT TARGET GROUP

Anyone requiring protection for pain-prone areas of the foot, moisturizing, regenerating and/or softening hard parts of the skin.

## 4. INTENDED USERS

Intended for use in professional healthcare facilities by medically trained users.

## 5. MODE OF ACTION

As it can be moulded in different shapes and sizes, it adapts to the shape of the foot. Once applied, when walking or exerting pressure, the orthosis is in constant contact with the footwear or area of high friction, preventing the skin from rubbing, moisturising the skin, regenerating it and softening the hard parts.

## 6. INSTRUCTIONS FOR USE

1. Clean and dry the foot desired for application.
2. Remove the product from the packaging.
3. Before taking the needed amount, homogenize all the content of the jar.
4. Mix with the catalyst until reaching a uniform paste (30-60 seconds). The mix needs approximately 5 minutes to solidify.
5. Mold it onto the foot.

## 7. END OF LIFE DISPOSAL

Replace when:

- « Looks outworn.
- « Its loss of integrity causes it to stop providing complete coverage in the desired area.

At the end of its life cycle, dispose it with non-hazardous waste.

## 8. WARNINGS AND PRECAUTIONS

Only for use in intact skin, do not use on open or weeping wounds.

For external use only.

Single patient use.

Do not use more than 16 hours per day.

Diabetics and those with poor blood circulation should seek professional advice.

Inspect the skin at regular intervals.

Discontinue use and seek healthcare professional advice if:

- « Loss of skin integrity occurs i.e., breakdown.
- « Deep tissue injury is suspected or confirmed.
- « Any skin irritation is present.

« Heat rash or reddening of the skin occurs.  
Keep out of reach of children.

## 9. DEVICE COMPOSITION

### 9.1 Raw Material

Silicones: Polydimethylsiloxane with functional groups and auxiliary agents for reticulation by addition.

Reaktol Catalyst: A silicon and tin-based compound with auxiliary materials."

### 9.2 Biocompatibility tests

Testing has been conducted in accordance with "ISO 10993-1 Biological Evaluation of Medical Devices - Part 1: Evaluation and Testing within a risk management process".

The specific biocompatibility test conducted are the following:

1. Cytotoxicity.
2. Intracutaneous.
3. Skin sensitization.

### 9.3 Reaktol physical and chemical characteristics

Boiling point	>100°C
Flash point	>100°C
Ignition temperatura	>300°C
Vapour pressure	<1hPa at 20°C
Density	1,0g/cm <sup>3</sup> at 20°C
Dynamic Viscosity	<80mPA.s at 23°C
Water solubility	insoluble

### 9.4 Silicone physical and chemical characteristics

Color:	Pink
Aspect:	Solid
Solubility:	Not soluble in water

## 10. DEVICE VARIANTS, DIMENSIONS AND PACKAGING.

References	Weight	Quantities	Packaging
F-01926-00	100g+100g+Reaktol 20ml	1+1+1	Carboard box
F-01926-10	100g+100g+Reaktol 20ml	1+1+1	Carboard box, national sales



### 10.3 BATCH NUMBER



**YYXXXX**

6 digits

**YY**

Year of production

**XXXX**

Automatic and contiguous, system generated.

### 10.4 EXPIRY DATE



**YYYY-MM**

6 digits

**YYYY**

Year

**MM**

Month

Silicones: 5 years from the date of manufacture.

Reaktol: 2 years from the date of manufacture.

### 11. PAO (PERIOD AFTER OPENING)

Does not apply. There is no caducity or changes on the product composition due to open the packaging.

### 12. STORAGE

Room temperature. Do not stock it on higher temperatures than 40°C, its final shape can vary.

Keep container dry.

Preserve in a cool, well-ventilated place.

Avoid direct sunlight exposure.

### 13. TRANSPORTATION

Temperature: Room temperature.

Pressure: Atmospheric

### 14. HANDLING

The products are in direct contact with the skin on its normal use, nonspecific cares should be taken neither is needed to wear gloves for its manipulation.

Risks of electrostatic accumulation: not applicable.

Do not use damage products.

### 15. CONTROL OF INDIVIDUAL PROTECTION

Not specific cares should be taken on normal use.

### 16. EMERGENCY AND FIRST AID PROCEDURES

#### Eye contact

Is a solid product.

#### Skin contact

The product is used on direct contact with the skin.

#### Inhalation

Is a solid product. No risk of inhalation.

**Ingestion**

Medical oils used are not toxic, but in case of ingestion we recommend to get medical advice.

**Supplemental health information**

None identified.

**Anti-inflammable measures**

Not flammable but will burn. Combustion products may include carbon monoxide and carbon dioxide.

**Extinguishing media**

Foam, water spray or fog. Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only. Do not use direct water jet on burning material.

**Fire and explosion hazards**

None Identified.

**17. MEASURES TO FOLLOW IN CASE OF A FORTUITE ACCIDENT**

Fresco International 2005, S.A. must be notified of any serious incident that has occurred in relation to the products declared in this document, using the information provided in the cover of this document.

**18. IMPORTANT INFORMATION**

The information provided should be regarded as a description of the relevant requirements of the safety of the product, it does not constitute a guarantee and does not replace the work or opinion of the Medical Professional.

Fresco International 2005, S.A., does not accept responsibility for misuse of the manufactured products, or if used for a different activity, the conditions of its use are not under Fresco Internationals 2005, S.A. control.

**19. DOCUMENT VERSION CONTROL**

<b>Version</b>	<b>Description of changes made to the doc.</b>	<b>Effective from</b>
00	Document Development	14/07/2025